



# Scotch-Weld™

## Solvent No. 2

Technical Data

November, 2006

**Product Description** 3M™ Scotch-Weld™ Solvent No. 2 can be used for removing oil soluble or oil resistant adhesives, coatings or sealers.

**Typical Physical Properties** **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

<b>Solvent or Blend</b>	Petroleum Distillate, N-Hexane and Toluene
<b>Flash Point</b>	-14°F (-25°C)
<b>Net Weight [Approx.] (lbs./gal.)</b>	6.3 - 6.7

**Handling/  
Application  
Information**

**Use 3M™ Scotch-Weld™ Solvent No. 2 for cleanup of:**

- 3M™ Scotch-Weld™ Neoprene Contact Adhesive 5
- 3M™ Scotch-Weld™ Neoprene Contact Adhesive 10
- 3M™ Scotch-Weld™ Water Based Acrylic Sealant 606 NF\*
- 3M™ Scotch-Weld™ Nitrile Industrial Sealant 800
- 3M™ Scotch-Weld™ Duct Sealer 900
- 3M™ Scotch-Weld™ Neoprene High Performance Rubber and Gasket Adhesive 1300
- 3M™ Scotch-Weld™ Neoprene High Performance Rubber and Gasket Adhesive 1300L
- 3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive 1357
- 3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive 1357L
- 3M™ Scotch-Weld™ Industrial Adhesive 1870
- 3M™ Scotch-Weld™ Neoprene Rubber and Gasket Adhesive 2141
- 3M™ Scotch-Weld™ General Purpose Construction Mastic 4323
- 3M™ Scotch-Weld™ Industrial Adhesive 4550
- 3M™ Scotch-Weld™ High Performance Industrial Plastic Adhesive 4693
- 3M™ Scotch-Weld™ Industrial Adhesive 4799
- 3M™ Marine Adhesive Sealant 5200\*\*
- 3M™ Scotch-Weld™ Butyl Sealant Tape 5422
- 3M™ Scotch-Weld™ Butyl Sealant Tape 5423

**Note:** If a 3M product is not listed, refer to 3M product data sheet for information about recommended cleanup solvent.

\*These products may be removed when wet with warm, soapy water. Use the suggested solvent for removal of dry product.

\*\*These products cannot be easily removed after curing. Use the suggested solvent for removing uncured material.

# 3M™ Scotch-Weld™

## Solvent No. 2

---

### Directions For Use

**Cleaning:** Cleanup excess adhesive, coating or sealer with suggested 3M™ Scotch-Weld™ Solvent. Clean application equipment immediately after use and wipe dry. In some cases, it may be necessary to soak parts overnight.

**NOTE:** These solvents may attack certain types of plastic or rubber. Test for compatibility before using.

**Note:** When using solvents, extinguish all ignition sources, and follow the manufacturer's precautions and directions for use.

---

### Storage

Store product at 60-80°F (15-27°C) for maximum storage life.

---

### Shelf Life

When stored in the original, unopened container at the recommended storage conditions, these products have a shelf life of 24 months.

---

### Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

---

### Product Use

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

---

### Warranty and Limited Remedy

Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

---

### Limitation of Liability

Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

**ISO 9001:2000**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



### Industrial Business Industrial Adhesives and Tapes Division

3M Center, Building 21-1W-10, 900 Bush Avenue  
St. Paul, MN 55144-1000  
800-362-3550 • 877-369-2923 (fax)  
www.3M.com/industrial



Recycled Paper  
40% pre-consumer  
10% post-consumer

3M and Scotch-Weld are trademarks of 3M.  
Printed in U.S.A.  
©3M 2006 78-6900-1053-9 (11/06)